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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/796,277	03/10/2004	Kazunari Aoyama	392.1882	9384
21171	7590 03/30/2005		EXAM	INER
STAAS & H. SUITE 700	ALSEY LLP		RO, BE	NTSU
1201 NEW YORK AVENUE, N.W.			ART UNIT	PAPER NUMBER
WASHINGTON, DC 20005			2837	
			DATE MAILED: 03/30/2009	5

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)			
Office Action Summary		10/796,277	AOYAMA ET AL.			
		Examiner	Art Unit			
		Bentsu Ro	2837			
The M. Period for Reply	AILING DATE of this communication a	opears on the cover sheet	with the correspondence ac	ddress		
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).						
Status						
1) Respon	1) Responsive to communication(s) filed on					
2a)☐ This ac	This action is FINAL . 2b)⊠ This action is non-final.					
3)☐ Since ti	nis application is in condition for allow	ance except for formal m	atters, prosecution as to the	e merits is		
closed	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims						
4)⊠ Claim(s	4)⊠ Claim(s) <u>1-6</u> is/are pending in the application.					
4a) Of t	4a) Of the above claim(s) is/are withdrawn from consideration.					
5) Claim(s	5)⊠ Claim(s) <u>4 and 5</u> is/are allowed. 6)⊠ Claim(s) <u>1 and 2</u> is/are rejected.					
_	Claim(s) <u>3 and 6</u> is/are objected to.					
8) Claim(s	s) are subject to restriction and	or election requirement.				
Application Paper	ers					
9)∏ The spe	cification is objected to by the Exami	ner.				
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11) LI The oat	h or declaration is objected to by the	examiner. Note the attach	ned Office Action or form P	TO-152.		
Priority under 38	5 U.S.C. § 119					
12)⊠ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).						
a)⊠ All b)□ Some * c)□ None of:						
1.⊠ C	1. Certified copies of the priority documents have been received.					
2. Certified copies of the priority documents have been received in Application No						
3. Copies of the certified copies of the priority documents have been received in this National Stage						
application from the International Bureau (PCT Rule 17.2(a)).						
* See the attached detailed Office action for a list of the certified copies not received.						
Attachment(s)						
	ences Cited (PTO-892) sperson's Patent Drawing Review (PTO-948)	4) Intervie	w Summary (PTO-413) lo(s)/Mail Date			
	closure Statement(s) (PTO-1449 or PTO/SB/0		of Informal Patent Application (PT	O-152)		

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FIRST OFFICE ACTION

1. Drawing correction is required as follows:

Applicant should label Figs. 1 and 2 as "prior art".

2. The following is a quotation of the appropriate paragraphs of 35

U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

3. Claims are rejected under 35 U.S.C. 102(b) as being clearly anticipated by Loerch US Patent No. 4,632,612.

Loerch teaches the same subject matter as claimed, see the following comparison chart.

Claim 1. A numerical controller having a
numerical control section that outputs
movement commands

and a motor control section that controls motors according to the movement commands from the numerical control section.

Fig. 5 shows a numerical control circuit having a numerical control section, such as the data processing unit 46;

Fig. 5 shows a spindle drive motor 12; it is noted that the reference numeral 12 symbolically show a spindle drive motor 12, the motor driver circuit should also be inside the box 12 for at least the following reasons:

- (1) the data processing unit cannot drive the motor because the processing unit simply cannot provide high drive current and high drive voltage to the motor;
- (2) Fig. 5 show a high level control circuit, the high level control circuit usually shows symbolic boxes, a high level control circuit does not show a physical embodiment of

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	the circuit; such as a power source, a motor control switch, motor driver circuit (power transistors, capacitors, resistors, inductors, and circuit connection, etc;		
an interface unit	any connection legs, screws, soldered points, connectors, etc are interface unit (not shown) for connecting one control element to the other control element;		
for receiving signals from sensors and sending the received signals to the motor control section; and	Fig. 5 shows a transducer 39; the transducer signal is sent to the spindle drive motor 12 via a register 45 and a data processing unit 46;		
a data table storing a correspondence between the sensors and the motors;	Fig. 5 shows a data storage table 44; table 44 stores a relationship between the angular position of motor shaft with respect to the angular position of a spindle head 11, see Fig. 1;		
wherein the motor control section receives the signals from the sensors through the interface and controls the motors corresponding to the correspondence between the sensors and the motors set in the data table.	see column 7, lines 3-29 for the operation; Examiner's notes: Loerch shows a single motor and a single transducer, however, the same scheme can be used with a plurality of motors in a machine tools.		
2. The numerical controller of claim 1, wherein the correspondence between the sensors and the motors is one-to-one, one-to-n, or n-to-one (n being an integer greater than or equal to two).	Claim 2 covers all possible combinations of correspondences, therefore, the subject matter of claim 2 is met by Loerch.		

4. Claims 3 and 6 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

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5. Claims 4 and 5 are allowable.

- 6. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.
- 7. Any inquiry concerning this communication should be directed to Bentsu Ro at telephone number 571 272-2072.

Bentsu Ro Bentsu Ro Senior Examiner Art Unit 2837